

A Study of Chelating Polymer Resins of Environmental Importance

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ABSTRACT

Air, water and food are three important natural resources of man. Water is one of the most important and essential requirements of man, without which life cannot exist. Water pollution disturbs the normal uses of water for public water supply, recreation and aesthetics, aquatic life and wild life, agriculture and industry. A wide variety of pollutants viz., organic, inorganic, biological and radiological have been identified in the environment consequent to urbanization, industrialization and new technological developments. The major inorganic pollutants are inorganic salts, mineral acids, finely divided metals, metallo-organics, organometallic compounds, heavy and trace metal ions in aquatic environment. Heavy metal ions, although naturally occurring can be present in some aquatic environment in sufficiently high concentrations and in toxic physico-chemical forms, that might create severe pollution problem. Sources of heavy metal pollution are mainly aquatic releases from industrial operations, fossil fuel burning, domestic sewage and land run-off. These metal ions exhibit a wide range of toxicity to aquatic organisms and man. The background levels of these metal ions vary widely depending upon the location. Removal of heavy metal ions from industrial waste water is an interesting technique not only for pollution control but also to reuse the water. Most of the waste water results from cooling, rinsing, finishing, tanning, plating operations in the industry and is contaminated with heavy metal ions. These metal ions are not biodegradable; hence their concentration continuously increases in the environment. The toxic effects of heavy metal ions are well known. Industrial applications of heavy metal ions in general and chromium (VI) in particular evoked considerable attention. These metal ions besides being carcinogenic, pose serious threat to aquatic biota and environment. Therefore, the removal of toxic metals from waste water still remains as a topic of present research. Increased awareness of the toxicity of metal ions has prompted the implementation of strict regulations for their disposal or removal using traditional methods such as ion-exchange, reverse osmosis, precipitation etc.

1. Introduction

Water is a prime requirement for human endurance and modern advancement. Powerful administration of water assets and control of contamination are ending up progressively significant for maintainable advancement and human welfare. The nature of water is of fundamental worry for humankind since it is straightforwardly connected with human wellbeing and welfare. Dirtied water is the guilty party for the danger of water borne infections and pandemics. The significant wellsprings of water contamination are household waste water from urban and country regions and modern waste water which are released into normal water bodies. The previous quite a few years have seen a quick development in the learning of some substantial metal particles that are basic and additionally harmful for plants and creatures. When all is said in done, substantial metal particles have low ionic charge and rich number of d-electrons. Some significant overwhelming metal particles are Ni(II), Cu(II), Zn(II), Cd(II), Hg(II) and Pb(II). Ni(II), Cu(II) and Zn(II) are viewed as fundamental follow components, the staying overwhelming metal ions are known to be poisonous despite the fact that they are available in follow amounts. Adsorption systems utilizing enacted carbon, starch xanthate, fly powder, serpentine minerals have been utilized for the treatment of mechanical waste water Alkaline precipitation and particle trade strategies have likewise been utilized for the

expulsion of poisonous metals from modern waste water. As of late, bio-precipitation of some lethal metal particles by sewage microscopic organisms has been accounted for. Notwithstanding, regular strategies are for the most part non-particular and less proficient. The utilization of complexing specialists for the partition of metal particles are entrenched. An elective method of use of complex arrangement is, be that as it may, the utilization of chelating tars wherein different chelating gatherings have been consolidated and are connected to the tar framework. Union of chelating polymer pitches has been cultivated utilizing either polymerization or straightforward functionalization standards. The chelating polymer pitches containing nitrogen, oxygen and sulfur contributor iotas, are accepting a lot of consideration since they show high selectivity towards overwhelming metal cations. It is notable this "delicate" type contributor inclines toward enormous and all the more effectively polarisable acceptors like mercury. A significant component of chelating polymer tars is the more noteworthy selectivity which they offer contrasted and the traditional sort of particle exchanger. The fondness of a specific metal particle for a certain chelating polymer sap depends mostly on the idea of the chelating gatherings. The selectivity of chelating polymer pitch to a great extent relies upon the strong qualities of the metal buildings shaped in the tar grid. The selectivity of sap might be improved by appropriately altering pH of watery medium containing lethal

metal particles. In spite of the fact that significant measure of research has been conveyed out⁶8 in the science of chelating polymer gums, the blend of profoundly specific chelating polymer gum still stays a noteworthy research problem⁹11, especially for overwhelming metal contaminations viz., Pb(II), Hg(II), Cd(II) and [Cr(VI)]. Consequently it is viewed as beneficial to integrate new chelating polymer tars which can evacuate Pb(II), Hg(II), Cd(II) and Cr(VI) metal particles.

2. Chelating polymers and environmental importance

Around 5,000,000 tons of overwhelming metals from mechanical assembling are added each year to our country's wastewater streams, which makes cleanup a high need. Lead (Pb), mercury (Hg), and cadmium (Cd) specifically, are incredibly harmful to most of living beings (1). Customary cleanup of sullied soil is finished by washing with solid acids or caustics, which results in optional contamination and huge stores of slime that regularly go to landfills (2). Wastewaters are commonly remediated through precipitation with concoction specialists, adsorption onto actuated carbon, particle trade pitches, or film filtration forms (3, 4). Colloidal metals are effectively isolated by straightforward filtration methods, however cationic metals require increasingly complex strategies like switch assimilation (5). Precipitation brings about a lot of dangerous slop, while particle trade is compelling for arrangements with low broke down strong fixations (2–5). Film division strategies are very powerful yet are not attainable answers for huge region remediation because of the staggering expenses related with these systems (5). As of late, the utilization of chelating polymers for remediation of water and soil has pulled in much consideration (6). Chelating gatherings are consolidated into the polymeric side chains or spine. The decision of the kind of ligands, ligand thickness, structure and solvency of the polymer, just as pH, administer the metal particle liking, maintenance effectiveness and selectivity (3, 6, 7). Chelating polymers or polychelators are utilized for remediation in homogenous responses with water dissolvable polymers combined with ultra-filtration, or in heterogeneous responses of strong polymer dabs or semi-penetrable films (8).

Metal-ligand Affinity

The proclivity or quality of the metal-ligand collaboration is impacted by numerous components including the usefulness of the chelating gathering, the thickness of chelating bunches in the polymer, oxidation state and electronic setup of the metal, stereochemistry, steric imperatives just as electrostatic cooperations (6). As recently examined, the chelating usefulness more often than not comprises of some sort of mono-, bi-, or polydentate moiety with nitrogen as well as charged or unbiased oxygen benefactor bunch that can go about as a Lewis base and give electron thickness to the metal. The dispersing between the utilitarian gatherings on the polymer can assume a significant job in how the ligands chelate (3). On the off chance that the contributor gatherings are near one another on the polymer chain, or if there is little steric deterrent between chains, a few monodentate ligands can go about as a polydentate ligand. In this manner, the metal particle can incite neighborhood collapsing or crosslinking of the polymer chains. What's more, the nature of the mediating gatherings is likewise significant (3). Little, adaptable dispersing gatherings help in the collapsing of the polymer

chains, while inflexible or cumbersome gatherings preclude such action. The cumbersomeness of the useful gathering itself likewise decides the steric requirements on metal ligation. The pKa of the polymeric spine and ligands likewise significantly affects the metal-ligand cooperation (14). Huge numbers of the polymers bearing nitrogen functionalities experience feeble authoritative to metal cations at low pH because of protonation of the amine; consequently loss of electron gift capacity (9). Expanding the pH over the pKa for carboxylic corrosive useful gatherings prompts deprotonation and expanded electron giving capacity. Moreover, charge aversion between comparatively charged gatherings on the polymer can cause electrostatic repugnance which can affect the ligation adequacy too. Next, the size, electronic design, and oxidation condition of the metal influence the coordination geometry and number. Metals with enormous ligand field adjustment energies, for example, d6 low turn metals incline toward octahedral plans while metals, for example, Zn²⁺ with d10 arrangements will in general have tetrahedral geometry (15). What's more, the electronegativity, and thus polarizability, of the metal influences the quality of the metal ligation. The Pearson scale, a proportion of the hardness or delicate quality of an animal varieties as far as electron gift, recommends which sorts of chelate gatherings and metal particles will specially cooperate. In view of this scale, honorable metals, for example, copper (Cu), Hg, Pb, and Cd are characterized as delicate acceptors and specially connection with delicate contributors, for example, nitrogen. Then again, chromium (Cr) is characterized as a hard animal varieties and is best ligated by hard oxygen species (5). The interaction of the previously mentioned parameters, which influence metal ligation partiality, can be utilized for specific authoritative of metal particles.

Selectivity

The selectivity or capacity of the polymeric ligand to separate authoritative of metal particles is basic for fruitful remediation in light of the fact that most wastewater and soils contain a perplexing blend of metallic particles. Partition of objective particles takes into consideration legitimate waste transfer or reusing of these materials. Furthermore, a considerable lot of these waste streams contain contending ligands, for example, ethylenediaminetetraacetic corrosive (EDTA) and corrosive (H⁺) which can rival the chelating polymer to tie target metals or protonate and inactivate the giving capacity of the polymer, individually (4, 14). There are a few parameters that can be custom fitted to specifically evacuate the objective particle even within the sight of contender ligands. For contending ligands, the pH of the arrangement can be modified to diminish the partiality of the metal for the contender ligand. For contending metal particles, ligand substitution energy can be considered in the structure of the chelate gathering, and trial conditions, for example, response time and temperature for the objective metal particle expulsion. Furthermore, contingent upon the general size of the objective particle, typifying ligand useful gatherings can be used to make a size explicit pen to trap the objective particle (3, 10).

3. Materials and methods

1. Materials: Three fundamental classes of polymers are utilized for remediation applications (9). The principal gathering

comprises of essential polymers, for example, polyethyleneimine (PEI) (an exceptionally spread polyamine), polyvinylamine, and different polymers bearing amino or imino functionalities. The following set incorporates unbiased polymers with oxygen gatherings, for example, the polyglycols, polyalcohols, and polyether's. The third gathering contains acidic polymers, for example, polyacrylic corrosive, polyvinylsulfonic corrosive, and choked out polystyrene. The acidic and fundamental polychelatogens are polyelectrolytes; in this manner pH radically influences their chelation properties.

2. Analysis Methods: There are an assortment of techniques to decide metal particle take-up productivity, including radioisotope following (10); in any case, nuclear ingestion spectroscopy, essential examination, and infrared spectroscopy are the most well-known strategies used. Nuclear retention and essential examination give subjective and quantitative data about the free metal particles in the filtrate (the measure of metal particles not complexed with the polymer). This data can be utilized to decide the relative restricting effectiveness of the polymeric ligands. Infrared spectroscopy can be utilized to comprehend the metal ligand holding states by the progressions in vibrational energies of the bonds. As a rule, complexation of the metal prompts movements of the chelating useful gatherings to higher energies as their non-holding electrons structure a metal-ligand bond. The level of complexation of the polymer's ligands can by and large be assessed by looking at the complexed polymer and uncomplexed polymer spectra (11–13).

4. Results

1. Ligand Composition

As referenced over, the natural remediation capacity and selectivity of chelating polymers depends unequivocally on ligand arrangement and pH. Sauer et al. analyzed the utilization of polyethyleneimine functionalized with full and incomplete molar reciprocals of carboxylic acids for homogenous lead extraction from polluted soils (figure 1).

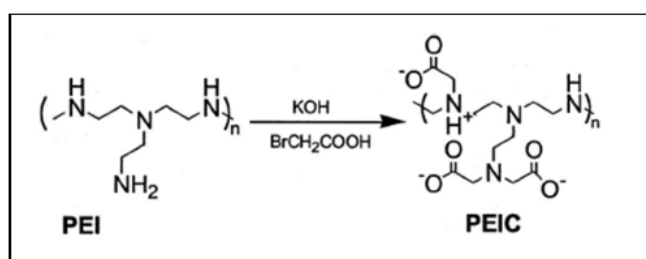


Figure 1. Functionalization of PEI with bromoacetic acid

Authoritative of the metal cation incites precipitation of the polymer-metal complex which can be separated to expel the metals from arrangement. The completely functionalized and incompletely functionalized polymers were contrasted for productivity of lead extraction and fluctuating measures of overabundance of the PEI dependent on restricting limit (figure 2).

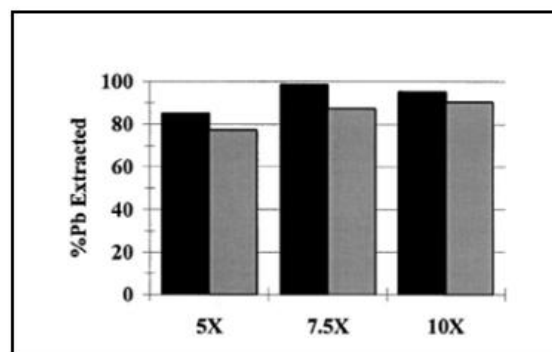


Figure 2. Percent of Pb extraction from contaminated soil using excess PEI (Black bar = fully functionalized, grey bar = partially functionalized) (2).

Figure 2 shows there is an expansion in the Pb^{2+} expulsion with 5 to 7.5 overlap overabundance PEI, however little change somewhere in the range of 7.5 and 10 crease abundance. The completely functionalized polymer all the more viably ties the Pb^{2+} , however the thing that matters is genuinely little demonstrating the somewhat functionalized polymer's amine locales additionally structure solid edifices with the Pb^{2+} . The specialists additionally found that the mostly functionalized PEI had greater selectivity for Pb^{2+} over the contending calcium (Ca^{2+}) found in enormous amounts in the dirt. They guaranteed the gentler nitrogen givers in the mostly functionalized framework specially bound Pb^{2+} over Ca^{2+} , while the completely functionalized framework just had hard oxygen contributors accessible for complexation with Ca^{2+} . The explanation behind the better by and large execution of the completely functionalized framework for Pb^{2+} evacuation can in all probability be ascribed to the higher number of givers as two oxygen molecules were added to every essential and auxiliary nitrogen in the polymer chain finishes and spine, separately. Selectivity can likewise be accomplished by adding confine like chelating gatherings to the polymer that sterically controls the size of the metal particle that can be ligated. Chime et al. orchestrated insoluble square copolymer nanoparticles comprising of a polystyrene center and a flimsy shell of poly ((2-acetoacetoxy) ethyl methacrylate) (10). One molecule ligated by means of the thiolate usefulness, while the other likewise had a macrobicyclic amino-capten confine ligand connected (figure 3).

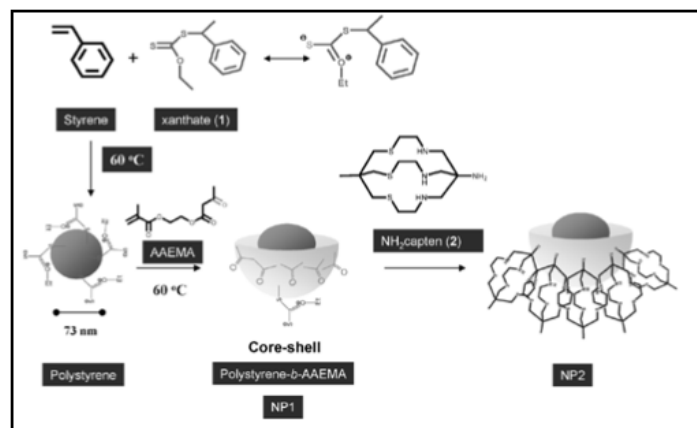


Figure 3. Procedure for the preparation of nanoparticles with different surface functionality

The aggressive official of cobalt within the sight of Cd, Pb, and Hg was tried at a low fixed cobalt (Co) fixation with expanding overabundance of different metals. The outcomes, showed in figure 4, demonstrate that even at 1000 crease overabundance of contender particles, the coupling effectiveness of Co^{2+} was not influenced. Note that the previously mentioned trials were directed at the ideal restricting time and temperature for Co^{2+} (25 °C, 10 min). At these conditions, the official of the other bigger metals with the ester

gatherings is actively more slow. At the point when a similar investigation was directed at 40 °C for 1 h, the selectivity of Co^{2+} over different metals is extraordinarily diminished. This is for the most part likely not on the grounds that the overwhelming metals are authoritative to the macrobicyclic ligand, yet rather to the ester bunches in the polymer spine. It is intriguing to take note of that the NP1 accomplished great selectivity of Hg^{2+} over Co^{2+} when tried at the previous conditions.

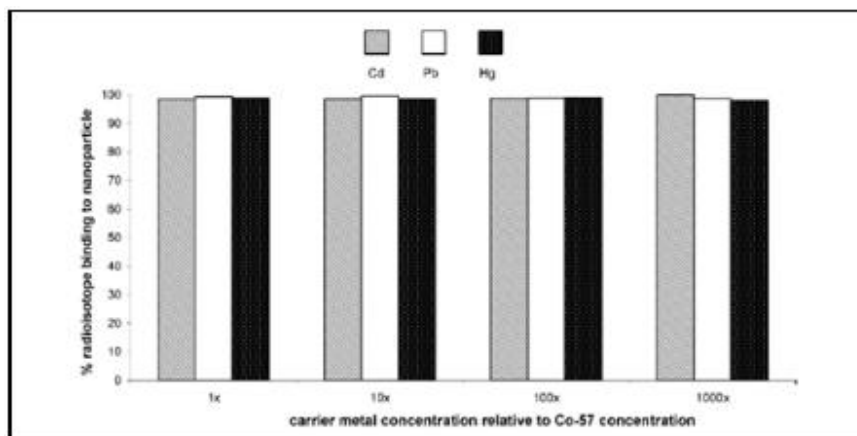


Figure 4. Competitive binding experiments of Co in the presence of Cd, Pb and Hg with increasing concentrations

Proficiency and selectivity of metal ligation can likewise be influenced by polymeric structure including useful gathering thickness, unbending nature, and cumbersomeness of pendant gatherings. Mocioi et al. investigated utilitarian gathering nearness as a way to impact the proficiency of metal complexation (3). They analyzed an assortment of polymers with amine and carboxylic corrosive moieties and their individual complexation with Cu^{2+} . Conceivable complexation geometries are appeared in figure 5. The B and C polymers appeared in figure 5 (a) have an exceptionally unbending coordination geometry where the Cu particle is caught in the

triethylenetetraamine confine, and is likewise planned by the nitrogen gift. The polymer framework appeared in figure 5 (b) speaks to a substantially more adaptable game plan with four polymer chains meeting up to shape metallic crosslinks. The coordination is less viable in the last framework because of the adaptability among chains and the electron gift originating from two oxygen benefactors rather than amine givers, as steric impediment because of the fragrant rings joined to the nitrogen contributors would avoid coordination of the metal particle with four nitrogen gatherings.

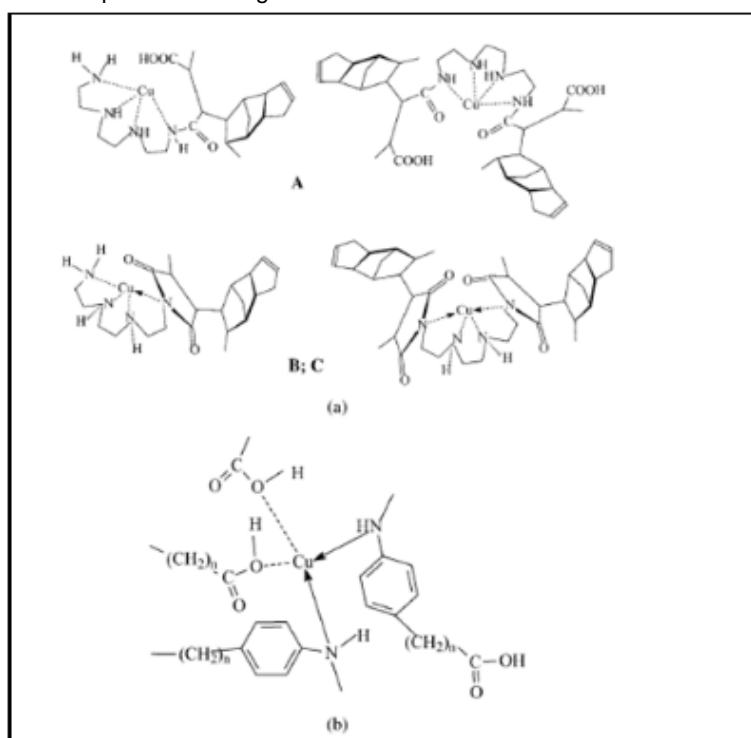


Figure 5. Complexation geometries of coordination polymers

5. Conclusion

The impacts of ligand organization, thickness, polymer structure, and pH on metal particle evacuation effectiveness and selectivity have been analyzed. Ligand functionalities with inflexible confines that permitted the two systems of metal cation entanglement and coordination were observed to be especially viable in expelling objective metals from arrangement. Exceptionally stretched polymers, for example, polyethyleneimine, with an enormous number of practical gatherings accessible for complexation was likewise proficient for remediation given the pH was sufficiently high to guarantee the vast majority of the amine gatherings were not protonated. The structure of ligands, with hard (oxygen) or delicate (nitrogen) contributor species, helped in selectivity of metal particles of honorable metals over metals with increasingly ionic character. Recovery of the polymers was observed to be

exceptionally effective in this manner giving the capacity to lessen monetary and natural expenses related with these remediation frameworks. Albeit current chelating polymers are amazingly powerful in remediation endeavors, there are huge disadvantages to these frameworks. A considerable lot of the manufactured polymers require poisonous solvents for combination. Also, the water dissolvable polymers require a ultrafiltration step after complexation so as to expel the metal cations from arrangement. The traditional insoluble polymer globules and films regularly experience the ill effects of low surface region to volume proportions; consequently are frequently not as powerful remediation operators as their water solvent partners. What's more, a significant number of the previously mentioned polymers are ineffectual at acidic pHs; in this manner, would be not have the option to remediate most of modern wastewater streams.

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